

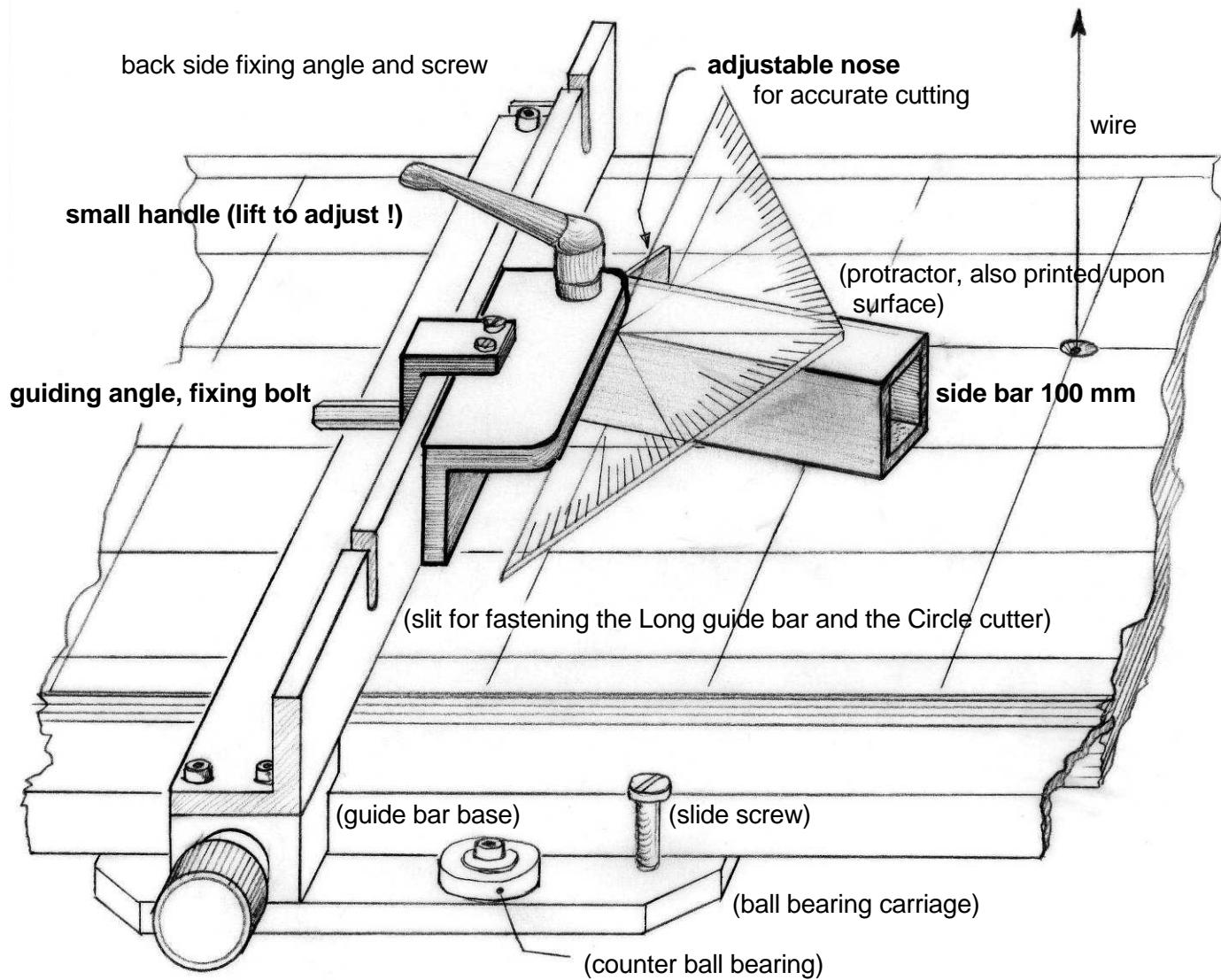
3

With long straight cuts, with serial cuts and whenever nothing may shake, the guide bar (2.00) can be fixed with the long side of the small hexagonal spanner at the back side fixing screw (2.08). Especially when using the Long guide bar (-0118) the spanner should be inserted through the bore-hole into the back fixing screw.

Frequently required small pieces should be produced first as a long shape and then shortened one after the other with a single setting.

When cutting around a stencil, the mistake is often made of fixing a stencil on top of the work-piece. Since the hot wire always bends even from smooth pressure, it cannot follow the desired shape exactly when cutting. For this reason refer to the special directions 'Stencil cutting'.

Angle cutting sledge



The angle cutting sledge is pushed forward when the hexagonal bolt is loose or diagonally together with the moving guide bar with the bolt tightened. Use protractor (mostly that which you find upon working surface) for angle setting. The fastening handle may be set into every wanted position: Lift it and let it return to a preferable position. The adjustable nose will help you to pre-set and cut just into the accurate point. The nose may be fixed by its long or short angle or even with the narrow edge toward the work-piece. Last position will mostly be suitable.

If you have to change direction of cut into another angle, stop and switch off. Then turn the work-piece, using the (cold) wire as a fulcrum and replace the pre-set angle cutting sledge carefully against it.